

RELIABILITY REPORT
FOR
MAX6642ATT90+
PLASTIC ENCAPSULATED DEVICES

July 27, 2010

MAXIM INTEGRATED PRODUCTS

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| Approved by |
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| Quality Assurance |
| Manager, Reliability Engineering |

Conclusion

The MAX6642ATT90+ successfully meets the quality and reliability standards required of all Maxim products. In addition, Maxim's continuous reliability monitoring program ensures that all outgoing product will continue to meet Maxim's quality and reliability standards.

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I. Device Description

A. General

The MAX6642 precise, two-channel digital temperature sensor accurately measures the temperature of its own die and a remote PN junction and reports the temperature data over a 2-wire serial interface. The remote PN junction is typically a substrate PNP transistor on the die of a CPU, ASIC, GPU, or FPGA. The remote PN junction can also be a discrete diode-connected small-signal transistor. The 2-wire serial interface accepts standard system management bus (SMBus(tm)), Write Byte, Read Byte, Send Byte, and Receive Byte commands to read the temperature data and to program the alarm thresholds. To enhance system reliability, the MAX6642 includes an SMBus timeout. The temperature data format is 10 bits with the least significant bit (LSB) corresponding to +0.25°C. The active-low ALERT output asserts when the local or remote overtemperature thresholds are violated. A fault queue can be used to prevent the active-low ALERT output from setting until two consecutive faults have been detected. Measurements can be done autonomously or in a single-shot mode. Remote accuracy is $\pm 1^\circ\text{C}$ maximum error between +60°C and +100°C. The MAX6642 operates from -40°C to +125°C, and measures remote temperatures between 0°C and +150°C. The MAX6642 is available in a 6-pin TDFN package with an exposed pad.

II. Manufacturing Information

| | |
|----------------------------------|---|
| A. Description/Function: | ±1°C, SMBus-Compatible Remote/Local Temperature Sensor with Overtemperature Alarm |
| B. Process: | B8 |
| C. Number of Device Transistors: | |
| D. Fabrication Location: | California or Texas |
| E. Assembly Location: | Thailand |
| F. Date of Initial Production: | July 26, 2003 |

III. Packaging Information

| | |
|--|--------------------------|
| A. Package Type: | 6-pin TDFN 3x3 |
| B. Lead Frame: | Copper |
| C. Lead Finish: | 100% matte Tin |
| D. Die Attach: | Conductive |
| E. Bondwire: | Au (1 mil dia.) |
| F. Mold Material: | Epoxy with silica filler |
| G. Assembly Diagram: | #05-9000-0591 |
| H. Flammability Rating: | Class UL94-V0 |
| I. Classification of Moisture Sensitivity per JEDEC standard J-STD-020-C | Level 1 |
| J. Single Layer Theta Ja: | 55°C/W |
| K. Single Layer Theta Jc: | 8.5°C/W |
| L. Multi Layer Theta Ja: | 42°C/W |
| M. Multi Layer Theta Jc: | 8.5°C/W |

IV. Die Information

| | |
|----------------------------|---|
| A. Dimensions: | 46 X 90 mils |
| B. Passivation: | Si ₃ N ₄ /SiO ₂ (Silicon nitride/ Silicon dioxide) |
| C. Interconnect: | Al/0.5%Cu with Ti/TiN Barrier |
| D. Backside Metallization: | None |
| E. Minimum Metal Width: | 0.8 microns (as drawn) |
| F. Minimum Metal Spacing: | 0.8 microns (as drawn) |
| G. Bondpad Dimensions: | 5 mil. Sq. |
| H. Isolation Dielectric: | SiO ₂ |
| I. Die Separation Method: | Wafer Saw |

V. Quality Assurance Information

- A. Quality Assurance Contacts: Don Lipps (Manager, Reliability Engineering)
Bryan Preeshl (Managing Director of QA)
- B. Outgoing Inspection Level: 0.1% for all electrical parameters guaranteed by the Datasheet.
0.1% For all Visual Defects.
- C. Observed Outgoing Defect Rate: < 50 ppm
- D. Sampling Plan: Mil-Std-105D

VI. Reliability Evaluation

A. Accelerated Life Test

The results of the 135°C biased (static) life test are shown in Table 1. Using these results, the Failure Rate (λ) is calculated as follows:

$$\lambda = \frac{1}{\text{MTTF}} = \frac{1.83}{192 \times 4340 \times 48 \times 2} \text{ (Chi square value for MTTF upper limit)}$$

(where 4340 = Temperature Acceleration factor assuming an activation energy of 0.8eV)

$$\lambda = 22.9 \times 10^{-9}$$

$$\lambda = 22.9 \text{ F.I.T. (60\% confidence level @ 25°C)}$$

The following failure rate represents data collected from Maxim's reliability monitor program. Maxim performs quarterly life test monitors on its processes. This data is published in the Reliability Report found at <http://www.maxim-ic.com/qa/reliability/monitor>. Cumulative monitor data for the B8 Process results in a FIT Rate of 0.06 @ 25C and 0.99 @ 55C (0.8 eV, 60% UCL)

B. Moisture Resistance Tests

The industry standard 85°C/85%RH or HAST testing is monitored per device process once a quarter.

C. E.S.D. and Latch-Up Testing

The TS55 die type has been found to have all pins able to withstand a HBM transient pulse of +/-2500V per Mil-Std 883 Method 3015.7. Latch-Up testing has shown that this device withstands a current of +/-250mA.

Table 1
Reliability Evaluation Test Results

MAX6642ATT90+

| TEST ITEM | TEST CONDITION | FAILURE IDENTIFICATION | SAMPLE SIZE | NUMBER OF FAILURES |
|-----------------------------------|---|-------------------------------|-------------|--------------------|
| Static Life Test (Note 1) | | | | |
| | Ta = 135°C Biased Time = 192 hrs. | DC Parameters & functionality | 48 | 0 |
| Moisture Testing (Note 2) | | | | |
| HAST | Ta = 130°C RH = 85% Biased Time = 96hrs. | DC Parameters & functionality | 77 | 0 |
| Mechanical Stress (Note 2) | | | | |
| Temperature Cycle | -65°C/150°C 1000 Cycles Method 1010 | DC Parameters & functionality | 77 | 0 |

Note 1: Life Test Data may represent plastic DIP qualification lots.

Note 2: Generic Package/Process data