

RELIABILITY MONITOR REPORT
FOR

CSBGA Package

Dallas Semiconductor

4401 South Beltwood Parkway
Dallas, TX 75244-3292

This Report was prepared by
Dallas Semiconductor Reliability Engineering

Summary:

The data in the tables that follow was generated as the result of an on-going Package Reliability Monitor. The assemblies covered by this package monitor are:

ASSY SITE	PINS	PACKAGE		
ASAT DongGuan	16	CSBGA	ASAT DongGuan	25 CSBGA
ASAT DongGuan	256	CSBGA	ASAT DongGuan	100 CSBGA (Pb-Free)
ASAT DongGuan	16	CSBGA (Pb-Free)	ASAT DongGuan	25 CSBGA (Pb-Free)
ASAT DongGuan	256	CSBGA (Pb-Free)	ASAT DongGuan	49 CSBGA (Pb-Free)
ATP (Amkor, PI)	100	CSBGA	ATP (Amkor, PI)	16 CSBGA
ATP (Amkor, PI)	169	CSBGA	ATP (Amkor, PI)	25 CSBGA
ATP (Amkor, PI)	256	CSBGA	ATP (Amkor, PI)	49 CSBGA
ATP (Amkor, PI)	100	CSBGA (Pb-Free)	ATP (Amkor, PI)	16 CSBGA (Pb-Free)
ATP (Amkor, PI)	169	CSBGA (Pb-Free)	ATP (Amkor, PI)	25 CSBGA (Pb-Free)
ATP (Amkor, PI)	256	CSBGA (Pb-Free)	ATP (Amkor, PI)	100 CSBGA-TE
ATP (Amkor, PI)	144	CSBGA-TE	ATP (Amkor, PI)	256 CSBGA-TE
ATP (Amkor, PI)	100	CSBGA-TE (Pb-Free)	ATP (Amkor, PI)	144 CSBGA-TE (Pb-Free)
ATP (Amkor, PI)	256	CSBGA-TE (Pb-Free)	Carsem	25 CSBGA
SCK (StatsChipPac	144	CSBGA	SCK (StatsChipPac	144 CSBGA (Pb-Free)
SCS (StatsChipPac Si	100	CSBGA	SCS (StatsChipPac Si	16 CSBGA
SCS (StatsChipPac Si	25	CSBGA	SCS (StatsChipPac Si	49 CSBGA
SCS (StatsChipPac Si	16	CSBGA (Pb-Free)	SCS (StatsChipPac Si	25 CSBGA (Pb-Free)
SCS (StatsChipPac Si	81	CSBGA (Pb-Free)		

The calculated failure rate for this assembly is:

FAILURE RATE: MTTF (YRS): 58164 FITS: 2.0

The parameters used to calculate this failure rate are as follows:

Cf: 60% Ea: 0.7 Tu: 25 °C

The reliability data follows. At the start of this data is a description of the assembly vehicle used to generate this reliability data. The next section is the detailed reliability data for each stress. The reliability data section includes the latest data available. This report covers data between 7/1/2006 and 6/30/2007.

Assembly Information:

Package Type: CSBGA (Pb-Free) 13x13x1.26
 Flammability: UL 94-V0
 Moisture Sensitivity Level 3 (JEDEC J-STD20A)
 Date Code Range: 0604 to 0650

MOISTURE SENSITIVITY LEVEL 3

DESCRIPTION	DATE CODE	TEST VEHICLE	CONDITION	READPOINT	QUANTITY	FAILS	FA NO
ULTRASOUND	0604	DS26522	J-STD-020		8	0	
STORAGE LIFE			125C	24 HRS	8		
MOISTURE SOAK			30C/60% R.H.	192 HRS	8		
CONVECTION REFLOW			260C +/-5C	3 PASS	8	0	
EXTERNAL VISUAL			J-STD-020, 6.1a		8	0	
PRECONDITION U/S			J-STD-020		8	0	
ULTRASOUND	0650	DS26522	J-STD-020		8	0	
STORAGE LIFE			125C	24 HRS	8		
MOISTURE SOAK			30C/60% R.H.	192 HRS	8		

CONVECTION REFLOW	0650	DS26522	260C +/-5C	3	PASS	8	0
EXTERNAL VISUAL			J-STD-020, 6.1a			8	0
PRECONDITION U/S			J-STD-020			8	0
ULTRASOUND	0650	DS26522	J-STD-020			8	0
STORAGE LIFE			125C	24	HRS	8	
MOISTURE SOAK			30C/60% R.H.	192	HRS	8	
CONVECTION REFLOW			260C +/-5C	3	PASS	8	0
EXTERNAL VISUAL			J-STD-020, 6.1a			8	0
PRECONDITION U/S			J-STD-020			8	0
Total:							0

OPERATING LIFE

DESCRIPTION	DATE CODE	TEST VEHICLE	CONDITION	READPOINT	QUANTITY	FAILS	FA NO
HIGH TEMP OP LIFE	0604	DS26522	125C, 3.5 VOLTS	1000 HRS	45	0	
HIGH TEMP OP LIFE	0650	DS26522	125C, 3.5 VOLTS	1000 HRS	45	0	
HIGH TEMP OP LIFE	0650	DS26522	125C, 3.5 VOLTS	1000 HRS	45	0	
Total:							0

PACKAGE TESTS

DESCRIPTION	DATE CODE	TEST VEHICLE	CONDITION	READPOINT	QUANTITY	FAILS	FA NO
X-RAY	0604	DS26522	MIL-STD-883-2012 : TOP & SIDE VIEW		6	0	
PHYSICAL DIMENSIONS			JESD22-B100		6	0	
BALL SHEAR			JESD22-B117		6	0	
X-RAY	0650	DS26522	MIL-STD-883-2012 : TOP & SIDE VIEW		6	0	
PHYSICAL DIMENSIONS			JESD22-B100		6	0	
BALL SHEAR			JESD22-B117		6	0	
X-RAY	0650	DS26522	MIL-STD-883-2012 : TOP & SIDE VIEW		6	0	
PHYSICAL DIMENSIONS			JESD22-B100		6	0	
BALL SHEAR			JESD22-B117		6	0	
Total:							0

PRECONDITIONING LEVEL 3

DESCRIPTION	DATE CODE	TEST VEHICLE	CONDITION	READPOINT	QUANTITY	FAILS	FA NO
STORAGE LIFE	0604	DS26522	125C	24 HRS	244		
MOISTURE SOAK			30C/60% R.H.	192 HRS	244		
CONVECTION REFLOW			260C +/-5C	3 PASS	244	0	
STORAGE LIFE	0650	DS26522	125C	24 HRS	244		
MOISTURE SOAK			30C/60% R.H.	192 HRS	244		
CONVECTION REFLOW			260C +/-5C	3 PASS	244	0	
STORAGE LIFE	0650	DS26522	125C	24 HRS	244		
MOISTURE SOAK			30C/60% R.H.	192 HRS	244		
CONVECTION REFLOW			260C +/-5C	3 PASS	244	0	
Total:							0

STORAGE LIFE

DESCRIPTION	DATE CODE	TEST VEHICLE	CONDITION	READPOINT	QUANTITY	FAILS	FA NO
STORAGE LIFE	0604	DS26522	150C	1000 HRS	77	0	
STORAGE LIFE	0650	DS26522	150C	1000 HRS	77	0	

STORAGE LIFE	0650	DS26522	150C	1000 HRS	77	0	
				Total:		0	

TEMPERATURE CYCLE

DESCRIPTION	DATE CODE	TEST VEHICLE	CONDITION	READPOINT	QUANTITY	FAILS	FA NO
TEMP CYCLE	0604	DS26522	-55C TO 125C	1000 CYS	77	0	
TEMP CYCLE	0650	DS26522	-55C TO 125C	1000 CYS	77	0	
TEMP CYCLE	0650	DS26522	-55C TO 125C	1000 CYS	77	0	
				Total:		0	

TEMPERATURE HUMIDITY BIAS

DESCRIPTION	DATE CODE	TEST VEHICLE	CONDITION	READPOINT	QUANTITY	FAILS	FA NO
BIASED MOISTURE CYCLING	0604	DS26522	85/85, 3.5 VOLTS	1000 HRS	45	0	
BIASED MOISTURE CYCLING	0650	DS26522	85/85, 3.5 VOLTS	1000 HRS	40	0	
BIASED MOISTURE CYCLING	0650	DS26522	85/85, 3.5 VOLTS	1000 HRS	40	0	
				Total:		0	

Assembly Information:

Package Type: CSBGA (Pb-Free) 17x17x1.0
 Flammability: UL 94-V0
 Moisture Sensitivity (JEDEC J-STD20A) Level 3
 Date Code Range: 0649 to 0649

OPERATING LIFE

DESCRIPTION	DATE CODE	TEST VEHICLE	CONDITION	READPOINT	QUANTITY	FAILS	FA NO
HIGH TEMP OP LIFE	0649	DS33X162	125C, 2.0V (PSB) & 3.5V (PSA)	1000 HRS	45	0	
				Total:		0	

Assembly Information:

Package Type: CSBGA (Pb-Free) 5x5x1
 Flammability: UL 94-V0
 Moisture Sensitivity (JEDEC J-STD20A) Level 3
 Date Code Range: 0617 to 0651

OPERATING LIFE

DESCRIPTION	DATE CODE	TEST VEHICLE	CONDITION	READPOINT	QUANTITY	FAILS	FA NO
HIGH TEMP OP LIFE	0617	DS3600	125C, 3.6 VOLTS	1000 HRS	45	0	
HIGH TEMP OP LIFE	0632	DS3640	125C, 3.6V (PSA) & 3.9V (PSB)	1000 HRS	45	0	
HIGH TEMP OP LIFE	0651	DS3641	125C, 3.6 VOLTS	1000 HRS	45	0	
				Total:		0	

STORAGE LIFE

DESCRIPTION	DATE CODE	TEST VEHICLE	CONDITION	READPOINT	QUANTITY	FAILS	FA NO
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STORAGE LIFE	0632	DS3640	150C	1000 HRS	77	0
STORAGE LIFE	0651	DS3641	150C	1000 HRS	77	0
Total:						0

Assembly Information:

Package Type: CSBGA-TE 13x13x1.26
 Flammability: UL 94-V0
 Moisture Sensitivity (JEDEC J-STD20A) Level 3
 Date Code Range: 0641 to 0641

OPERATING LIFE

DESCRIPTION	DATE CODE	TEST VEHICLE	CONDITION	READPOINT	QUANTITY	FAILS	FA NO
HIGH TEMP OP LIFE	0641	DS3254	125C, 3.5 VOLTS	1000 HRS	45	0	
Total:						0	

Assembly Information:

Package Type: CSBGA-TE 17x17x1.26
 Flammability: UL 94-V0
 Moisture Sensitivity (JEDEC J-STD20A) Level 3
 Date Code Range: 0607 to 0632

OPERATING LIFE

DESCRIPTION	DATE CODE	TEST VEHICLE	CONDITION	READPOINT	QUANTITY	FAILS	FA NO
HIGH TEMP OP LIFE	0607	DS3100	125C, 3.5V (PSA) & 2.0V (PSB)	1000 HRS	45	0	
HIGH TEMP OP LIFE	0620	DS26528	125C, 3.5 VOLTS	1000 HRS	45	0	
HIGH TEMP OP LIFE	0632	DS26334	125C, 3.5 VOLTS	1000 HRS	45	0	
Total:						0	

FAILURE RATE: MTTF (YRS): 58164 FITS: 2.0